



**KIESELMANN**

# Butterfly valves and ball valves



**KIESELMANN**

FLUID PROCESS GROUP



**MANUAL LEVER**

Our ergonomic thermal protection handle in the plastic black/red design has already established as an "iconic product". Other colours are available on request. A stainless steel handle is also available.



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**KIESELMANN VALVE TECHNOLOGY**

# The standard and the ball

Save space and costs: KIESELMANN butterfly valves are the space-saving, inexpensive solution. Our ball valves offer you free and even passages.



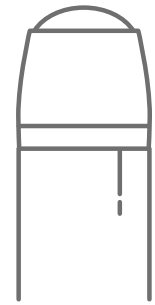
KIESELMANN stainless steel valves:  
Highest quality in dimensional accuracy and surface finish. All sealing elements used have the necessary approvals for the food industry. The modular design of our valves allows quick and easy switching from a manual lever to a pneumatic actuator with sensors or control head.



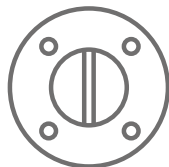
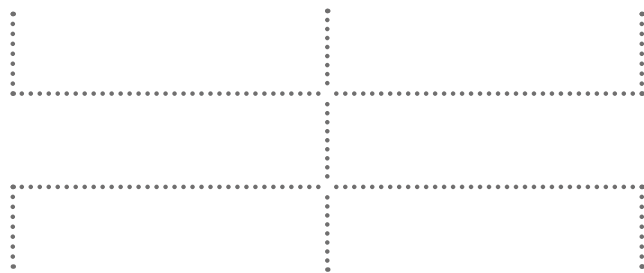
HAND LEVER



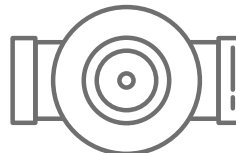
PNEUMATIC ACTUATOR  
WITH POSITION INDICATOR  
AND SENSOR MOUNTING



PNEUMATIC ACTUATOR  
WITH CONTROL HEAD/  
POSITIONER



BUTTERFLY VALVE



BALL VALVE



THREE-WAY BUTTERFLY VALVE



## BUTTERFLY VALVES

# The space-saving solution

KIESELMANN butterfly valves are the space-saving solution for shutting off product flows in process systems such as on panels and tanks in a hygienic and inexpensive way. They are also available as intermediate flange butterfly valves as well as numerous other connection variants, such as welding and threaded ends. We manufacture all valves at our headquarters in Knittlingen.



Intermediate flange butterfly valve with *k-flex* seal to the flange closures

**The sealing elements used all have suitability certifications** for use in the food industry.

The ergonomic thermal protection handle of our butterfly valves is available with a 90° lock and optionally with shift limit. Alternatively, these valves are also available with a stainless steel handle.

**Automatically cost-effective**

Automation is also possible with this cost-effective valve solution. Our modular system makes it possible to quickly and inexpensively convert the manual lever to a pneumatic actuator without disconnecting any pipeline connections to the pipeline. The actuators are available with sensors or control head KI-TOP.

**ADVANTAGES**

- > Ergonomic thermal protection handle, 90° lock or optional shift limit
- > Standard or shortened handle design, fiberglass reinforced plastic material, available in your choice of colours or stainless steel
- > Sealing materials Silicone, EPDM, FKM, HNBR
- > Vacuum insert suitable
- > Easy installation, many connection options
- > Three-way butterfly valves with switching combinations
- > Service-friendly intermediate flange design
- > Tailor-made and long-term spare parts supply

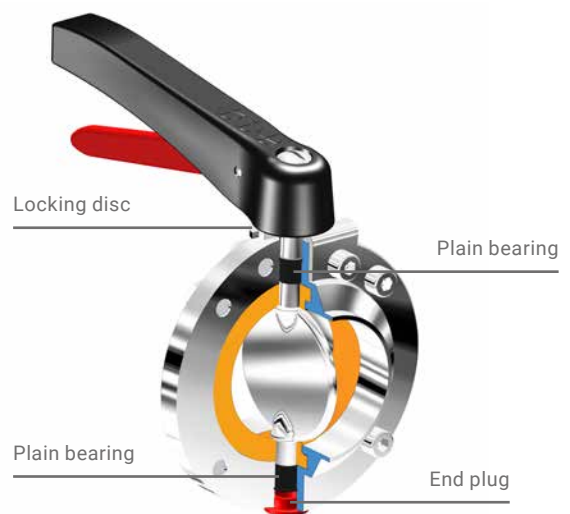


**DOCUMENTATION**

You can download all important data, information and certificates about our products at [www.kieselmann.com/downloads](http://www.kieselmann.com/downloads)

TECHNICAL DATA	
Sizes	DN 15 – 200 / 1" – 4"
Materials in product contact	1.4301 / AISI 304 1.4307 / AISI 304L 1.4404 / AISI 316L
Seals	EPDM (SIP 140° C, 30 min) HNBR (SIP 110° C, 30 min) Silicone (SIP 100° C, 30 min) FKM (SIP 90° C, 30 min)
Surfaces in product contact	Ra ≤ 0.8 µm
Operating pressure:	
DN 15 – 65 / 1" – 2½"	16 bar
DN 80 – 100 / 3" – 4"	10 bar
DN 125	6 bar
DN 150	6 bar
DN 200*	6 bar
Operating temperature	95° C
Control air	5.5 – 8 bar Lower control air pressures on request
Connection variant	Welded, threaded, flange, clamp and conical socket/nut connection

\* Nominal size only available as intermediate flange butterfly valves





## LEAKAGE BUTTERFLY VALVES

# Secure and adaptive

KIESELMANN leakage butterfly valves provide increased process security. Mix-proof separation of different media is ensured via the dual-sealing, one-piece valve disc. Runoff-drains allow direct detection of any leaks. Identified, eliminated: Thanks to our maintenance-friendly valve design. The drains can also function as rinse connections, ideal for Cleaning-in-Place (CIP) processes.



**KIESELMANN leakage butterfly valves are generally available in intermediate flange version.**

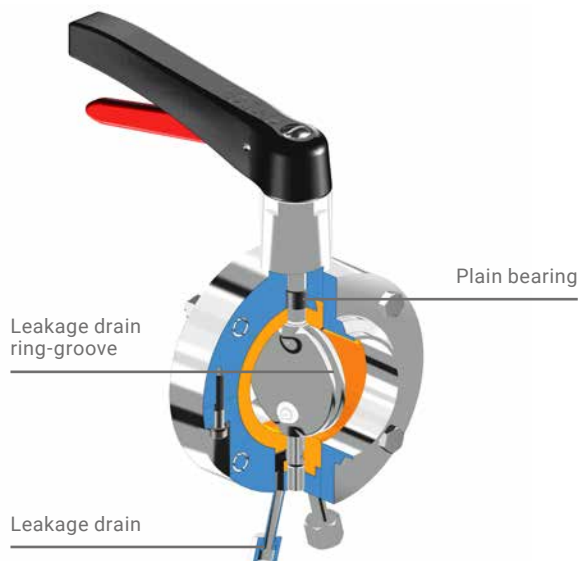
This design and the split housing allow the seals to be easily and quickly replaced.

## Functional principle

When closed, the butterfly valve with a tandem seal ensures that different media remain separated without leaking.

Any leaks at the butterfly valve seal flow without pressure through the leakage drain port at the leakage outlets.

The leakage chamber can be integrated into a CIP circuit via the rinsing connections. For demanding products, we generally recommend cleaning the leakage chamber.



TECHNICAL DATA	
Sizes	DN 50 – 150 / 2" – 4"
Materials in product contact	1.4404 / AISI 316L
Seals	EPDM (SIP 140° C, 30 min) HNBR (SIP 110° C, 30 min)
Surfaces in product contact	Ra ≤ 0.8 µm
<b>Operating pressure:</b> DN 50 – 100 / 2" – 4" DN 125 – 150	10 bar 6 bar
Operating temperature	95° C
Control air	5.5 – 8 bar Lower control air pressures on request



## ADVANTAGES

- > Cost-effective leakage protection
- > Sealing materials EPDM, HNBR
- > Hygienically safe due to easy cleaning of the leakage chamber, CIP appropriate
- > Easy-to-maintain design with just one sealing element



### PRODUCT VIDEO

Visit us on YouTube. Get to know the functions of our leakage butterfly valves. In the search box, enter: **KIESELMANN Leakage Butterfly Valve Functions**



## BALL VALVES

# A nice piece of work

KIESELMANN straight-way ball valves provide pipe-level, piggable passages for liquid, viscous and particulate media. Your solution for almost all applications in the beverage and food industry.

Three-way ball valve





Ball valve with heating jacket



**DID YOU KNOW...**

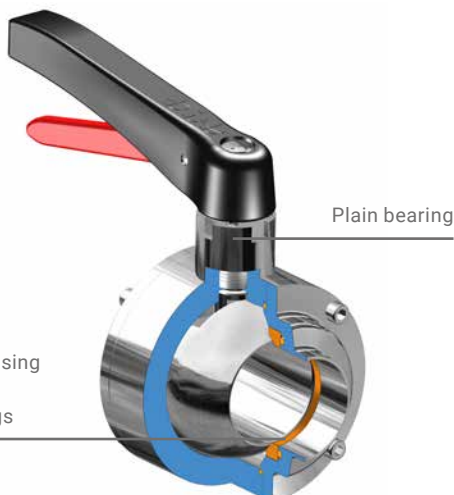
Our ball valves are also available with rinsing connections?

**Safe, robust and flexible:** Three-way ball valves from KIESELMANN offer additional options for process control.

**The best solution for every requirement**

KIESELMANN three-way ball valves have been used successfully in the beverage and food industry for many years.

KIESELMANN ball valves are easily adaptable: Our intelligent modular system makes it easy to switch from a manual lever to an automated, pneumatic actuator at any time. The actuators of the ball valves can be equipped with a sensor or control head.



TECHNICAL DATA	
<b>Sizes</b>	
Ball valves	DN 25 – 100 / 1" – 4"
Three-way ball valves	DN 25 – 80
Materials in product contact	1.4404 / AISI 316L
Seals	EPDM (SIP 140° C, 30 min) PTFE (SIP 130° C, 30 min) NBR (SIP 100° C, 30 min) FKM (SIP 140° C, 30 min)
Surfaces in product contact	Ra ≤ 0.8 µm, electro-polished
Operating pressure	16 bar (straight-way ball valve) 10 bar (three-way ball valve)
Operating temperature	95° C
Control air	5.5 – 8 bar Lower control air pressures on request



Straight-way ball valve

**ADVANTAGES**

- > Robust, designed to be easy to install
- > Spring preloaded shaft seal
- > Piggable

Optional:

- > Full PTFE cavity fillers with minimal clearance volume
- > Rinsing connections for cleaning
- > Heating jacket

The image shows a complex industrial system with stainless steel pipes, gauges, and actuators. A dark blue semi-transparent banner is overlaid on the top half of the image, containing text. The bottom half shows a close-up of several actuators with red handles and white pneumatic lines. One actuator has the brand name 'RIESEMANN' visible on its side.

**CONTROL AND SWITCHING**

# With hand and head

Manually great. And automatically better.  
Whether simply manual, automatic pneumatic or  
with control head, we offer you the right actuators.

**Automate valves easily.** The modular design of the KIESELMANN valves makes it possible to convert from a manual lever to a pneumatic actuator at any time. Our actuators are equipped with mechanical position indicator, sensor mounting and compressed air connection.

**Power & brains: Actuators with KI-TOP control heads.**

Our control heads already contain control electronics and pilot valves. They can be connected to the bus system via various systems, such as cable entry or M12 connectors. KIESELMANN control heads support all common bus systems, such as PLC, AS-i and IO-Link. The connection to the supply air is made by compressed air quick connector on the control head.

The control board can be fitted with an LED all-round display. The colours of the display are freely configurable and can each be assigned to a valve position. For optimal visual control.

**Also with ATEX explosion protection**

In production areas with highly flammable and explosive substances, such as in whisky distilleries, our tested control heads ensure maximum safety. They comply with the ATEX Operating Directive 1999/92/EC for use in explosive, hazardous dust and gas atmospheres. As group II category 3 or category 2 devices, they are suitable for zones 1 and 21 as well as 2 and 22.

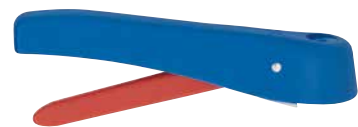


**OPERATION**

Manual lever

**The handy way.**

The KIESELMANN thermal protection handles fit well in your hand and are easy and safe to operate. The handles are available with a 90° lock and with optional shift limit.



**Version with inductive sensors**  
Even with a manual lever, you don't have to do without a position indicator

**ADVANTAGES**

- > Ergonomic thermal protection handle (also in colour of choice)
- > Different sizes depending on nominal diameter

## PNEUMATIC ACTUATOR

# in three sizes

The actuators PDA 75, PDA 100 and PDA 125 provide the perfect performance for your processes. The flexibility of our modular valves is also continued with our actuators. They are compatible with all KIESELMANN rotary valves and can be exchanged in a few simple steps.



### ADVANTAGES

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- > Three actuator sizes PDA 75/100/125
  - > Five year warranty
  - > Three functions can be chosen
    - air-opening – air closing
    - air-opening – spring closing
    - spring opening – air closing
- 

## PNEUMATIC ACTUATOR

# with position indicator and sensor mounting

The actuator has the position indicator with sensor mounting. The installation of inductive sensors with M12x1 thread can be used to query the “open” and “closed” positions. By screwing the sensor to the limit position the required switching gap for the signal transmission is established.



### ADVANTAGES

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- > Standard delivery: Actuator with position indicator and sensor mounting
  - > Precise positioning of the sensors, no adjustment required
  - > Clearly visible optical position indicator
- 



#### NEW PERSPECTIVES

The KIESELMANN 3-D Brewery Experience of the Doppelleu Brauwerkstatt is something special. The three-dimensional YouTube video gives you a vivid impression of our know-how and expertise: [www.kieselmann.com/3D](http://www.kieselmann.com/3D)

## PNEUMATIC ACTUATOR

# with control head KI-TOP

**The alternative to the central control cabinet: The digital control head KI-TOP with automation components.** The integrated electronics controls the solenoid valve, detects status and returns it. The control heads consist of a bottom part with bayonet lock and a plastic or stainless steel cover (protection class IP 65).



Visual control of the valve position freely configurable e. g. green = open, red = closed, flashing = intermediate positions



Control head KI-TOP, ASi ES with selective emergency stop and two freely assignable control inputs



### ADVANTAGES

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- > Optional with PLC, AS-i, IO-Link and ATEX versions
- > Fully automatic
- > Freely configurable colour LED display



## PNEUMATIC ACTUATOR

# with positioner

**Positioners offer the highest flexibility in metering and flow reduction.** They are the intelligent solution for cost-effectively implementing simple control tasks with butterfly valves. For high control accuracy, the KI-DS control valve series is the right choice.



Electro-pneumatically actuated positioner 8615

### ADVANTAGES

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- > Regulation of volume flows
- > Space-saving
- > Cost-effective
- > Can be used for simple regulation

### Available brochures:

> Tubing

K4

S4

L4

> **Butterfly valves and ball valves**

> Single seat and double seat valves

> Aseptic valves

> Safety valves

> Cleaning technology

> Automation technology



### NEW: Our online product catalogue

Quick access to food-grade tubes, stainless steel valves and fluid process technology equipment.

The KIESELMANN catalogue with more than 8,000 articles:

[www.kieselmann.com/catalogue](http://www.kieselmann.com/catalogue)

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